

416

INDEX NO.

REPAIR CLAMPS SET 1-5

APPLICATION

Waterworks systems, wastewater and other liquids chemically neutral. Intended for repairs of ductile iron, steel AC and PE/PVC pipes.

DESIGN FEATURES

- set of 5 repair clamps allowing repairs within the diameter range DN100 to DN600
- EPDM or NBR seal
- body - stainless steel or acid-resistant steel
- standard connecting bolts - galvanised, stainless steel bolts also available
- face-to-face length 250 mm
- package box dimensions: 370 x 390 x 900 mm
- possibility to purchase selected repair clamps from the set

TECHNICAL DATA / STANDARDS

- seal acc. PN-EN 681-1
- nominal pressure PN10/PN16
- temperature range:
 - EPDM: -10°C / +70°C
 - NBR: -20°C / +80°C



No.	DN	Element combination	Diameter range [mm]	Pipe type							AC	
				GGG	GG	STAL	PVC	PE	AC			
									calibrated	non-calibrated		
1	DN 100	2	108 - 121	x	x	x	x	x	x	-		
2	DN 125	3	130 - 140	-	-	x	x	x	-	-		
3	DN 150	4	161 - 171	x	x	x	x	x	-	-		
4	DN 175	5	191 - 201	-	x	x	x	x	-	-		
5	DN 200	1+ 2	213 - 233	x	x	x	x	x	-	-		
6	DN 200	1+ 3	233 - 253	-	-	-	-	-	x	x		
7	DN 225	1+ 3	233 - 253	-	x	x	x	x	-	-		
8	DN 250	2+ 3	253 - 273	-	x	x	-	-	-	-		
9	DN 250	1+ 4	264 - 284	x	x	x	x	x	-	-		
10	DN 250	2+ 4	284 - 304	-	-	-	-	-	x	x		
11	DN 275	2+ 4	284 - 304	-	x	x	-	-	-	-		
12	DN 300	1+ 5	294 - 314	-	-	-	-	-	-	-		
13	DN 300	3+ 4	304 - 324	-	-	x	x	x	-	-		
14	DN 300	2+ 5	314 - 334	x	x	x	x	x	-	-		
15	DN 300	3+ 5	335 - 355	-	-	-	-	-	x	x		
16	DN 325	3+ 5	335 - 355	-	x	x	x	x	-	-		
17	DN 350	1+ 2+ 3	354 - 384	x	x	x	-	-	-	-		
18	DN 350	4+ 5	363 - 383	x	x	x	-	-	-	-		
19	DN 350	1+ 2+ 4	386 - 416	-	-	-	x	x	x	x		
20	DN 400	1+ 2+ 4	386 - 416	-	x	-	-	-	-	-		
21	DN 400	1+ 3+ 4	406 - 436	x	x	x	-	-	-	-		
22	DN 400	2+ 3+ 4	426 - 456	x	x	-	x	x	x	-		
23	DN 400	1+ 3+ 5	436 - 466	-	-	-	x	x	x	x		
24	DN 450	1+ 3+ 5	436 - 466	-	-	x	-	-	-	-		
25	DN 450	2+ 3+ 5	456 - 486	x	x	x	-	-	-	-		
26	DN 450	1+ 4+ 5	467 - 497	x	x	-	-	-	-	-		
27	DN 450	2+ 4+ 5	487 - 517	-	-	-	-	x	x	-		
28	DN 500	3+ 4+ 5	508 - 538	x	x	x	-	-	-	-		
29	DN 500	1+ 2+ 3+ 4	527 - 567	x	x	-	x	x	x	-		
30	DN 500	1+ 2+ 3+ 5	558 - 598	-	-	-	x	x	x	-		
31	DN 550	1+ 2+ 3+ 5	558 - 598	-	x	-	-	-	-	-		
32	DN 600	1+ 2+ 4+ 5	589 - 629	-	-	x	-	-	-	-		
33	DN 600	1+ 4+ 5	609 - 649	x	x	x	x	x	-	-		
34	DN 600	2+ 4+ 5	629 - 669	x	x	-	x	x	-	-		